

A Modified Preparation Procedure for Carbon Nanotube-Confined Nd/Na Heterobimetallic Catalyst for *anti*-Selective Catalytic Asymmetric Nitroaldol Reactions

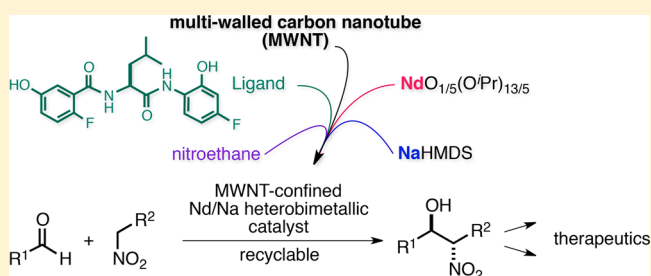
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Supporting Information

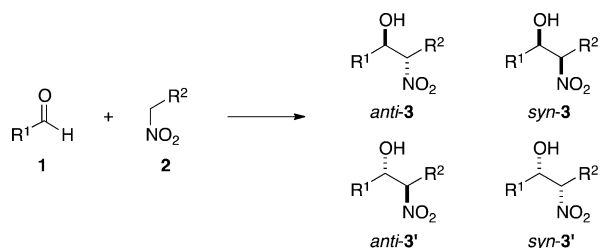
ABSTRACT: A recyclable asymmetric metal-based catalyst is a rare entity among the vast collection of asymmetric catalysts developed so far. Recently we found that the combination of a self-assembling metal-based asymmetric catalyst and multi-walled carbon nanotubes (MWNTs) produced a highly active and recyclable catalyst in which the catalytically active metal complex was dispersed in the MWNT network. Herein we describe an improved preparation procedure and full details of a Nd/Na heterobimetallic complex confined in MWNTs. Facilitated self-assembly of the catalyst with MWNTs avoided the sacrificial use of excess chiral ligand for the formation of the heterobimetallic complex, improving the loading ratio of the catalyst components. Eighty-five percent of the catalyst components were incorporated onto MWNTs to produce the confined catalyst, which was a highly efficient and recyclable catalyst for the *anti*-selective asymmetric nitroaldol reaction. The requisite precautions for the catalyst preparation to elicit reproducible catalytic performance are summarized. Superior catalytic profiles over the prototype catalyst without MWNTs were revealed in the synthesis of optically active 1,2-nitroalknols, which are key intermediates for the synthesis of therapeutics.



INTRODUCTION

The nitroaldol reaction is widely used as a C–C bond-forming reaction and is particularly useful for the construction of carbon frameworks bearing oxygen and nitrogen functionalities in adjacent positions (Scheme 1).¹ Despite its early discovery in

Scheme 1. Nitroaldol Reaction



the 19th century,² the precise control of diastereo- and enantioselectivity in the catalytic nitroaldol reaction has been elusive until recently. We have developed an arsenal of rare earth metal-based asymmetric catalysts,³ and La/Li,⁴ Pd/La,⁵ and Nd/Na⁶ heterobimetallic catalysts have been developed for *syn*- and *anti*-selective catalytic asymmetric nitroaldol reactions.^{7–9} Among them, Nd/Na/amide-based ligand 4 catalysts are particularly important because of their self-assembling property: mixing of the three catalyst components

NdO_{1.5}(OⁱPr)_{13.5}, NaHMDS, and amide-based ligand 4 in THF formed insoluble self-assembled particles together with nitroethane 2a, and the isolated particles were used as heterogeneous catalysts (Figure 1a).^{6b} Recently, we reported that the self-assembly in a fibrous network of multiwalled carbon nanotubes (MWNTs)¹⁰ produced Nd/Na heterobimetallic catalysts dispersed and confined in MWNT (Figure 1b).^{11–13} The MWNT-confined catalyst exhibited higher catalytic performance and allowed repetitive use. Although a

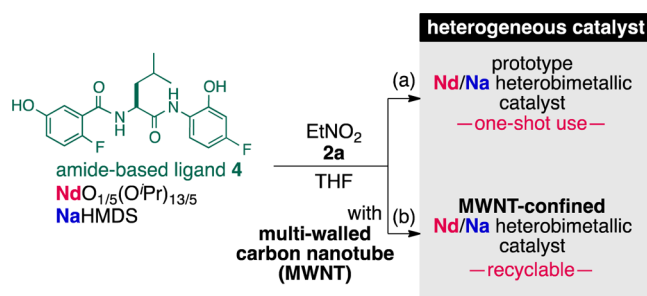
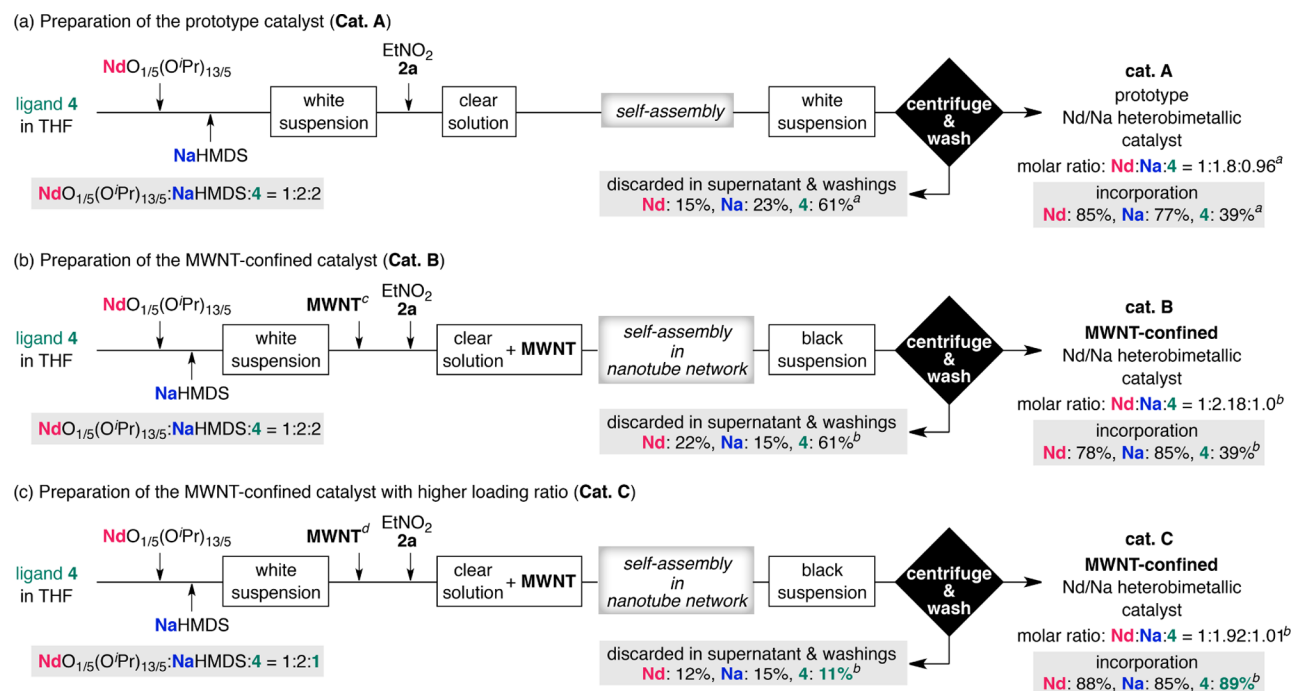


Figure 1. Nd/Na/amide-based ligand 4 heterobimetallic catalyst. (a) Isolated heterogeneous catalyst was used only once. (b) MWNT-confined catalyst allowed repetitive use.

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Scheme 2. Schematic Representation of Catalyst Preparation



^aThe molar ratio of Nd:Na:4 in heterobimetallic catalysts and the loading ratio of catalyst components were determined by inductively coupled plasma atomic emission spectroscopy (ICP-AES) and X-ray fluorescence (XRF).^{6b} ^bThe molar ratio of Nd:Na:4 in the heterobimetallic catalysts and the loading ratio of catalyst components were determined by MP-AES and HPLC.²⁷ ^c200 wt % of MWNT relative to 4 was used. ^d400 wt % of MWNT relative to 4 was used.

Table 1. *anti*-Selective Catalytic Asymmetric Nitroaldol Reaction with MWNT-Confined Nd/Na Heterobimetallic Catalyst^a

| entry | supplier of 2a | H ₂ O content of 2a ^b (ppm) | dist. ^c | pretreatment | | time (h) | yield ^f (%) | <i>anti</i> / <i>syn</i> ^g | ee ^g (%) |
|-------|----------------|---|--------------------|--------------------|-------------------|----------|------------------------|---------------------------------------|---------------------|
| | | | | MS 3A ^d | base ^e | | | | |
| 1 | A | 150 | – | – | – | 4 | 99 | 98/2 | 99 |
| 2 | B | 301 | – | – | – | 4 | 96 | 98/2 | 99 |
| 3 | C | 1965 | – | – | – | 8 | <1 | – | – |
| 4 | A | 13 | – | + | – | 4 | 99 | 98/2 | 99 |
| 5 | B | 33 | – | + | – | 4 | 99 | 98/2 | 99 |
| 6 | C | 3 | – | + | – | 8 | <1 | – | – |
| 7 | C | 311 | + | – | – | 8 | <1 | – | – |
| 8 | C | 1423 | – | – | + | 4 | 99 | 99/1 | 99 |
| 9 | C | 63 | – | + | + | 8 | 95 | 97/3 | 98 |

^a1a: 0.2 mmol, 2a: 2.0 mmol. The same 2a was used for catalyst preparation and as substrate. Catalyst loading is noted based on the amount of NdO_{1/5}(O^{*i*}Pr)_{13/5} used for catalyst preparation. ^bDetermined by Karl Fischer titration. ^cVacuum distillation for 2a was conducted twice before use. ^d2a was treated with predried MS 3 Å pellets before use. ^e2a was treated with NaHCO₃ solid before use. ^fDetermined by ¹H NMR analysis. ^gDetermined by HPLC analysis.

wide array of asymmetric catalysts has been developed to date, the majority of them are not designed for repetitive use. In contrast to the recyclable catalysts for nonstereoselective chemical transformations,¹⁴ recyclable asymmetric catalysts have been much less explored despite their huge practical impact.^{15–17} Given the versatility of optically active 1,2-amino alcohols in the synthetic point of view,¹⁸ the catalytic asymmetric nitroaldol reaction deserves exploration as a platform for the development of practical stereoselective transformations promoted by recyclable catalysts. In our

continuing study directed toward the further sophistication of recyclable MWNT-confined heterobimetallic catalysts,¹⁹ we encountered fluctuating reaction outcomes depending on the purity and moisture content of the reagents for catalyst preparation. Herein we describe the requisite precautions for the preparation of MWNT-confined Nd/Na heterobimetallic catalysts and an improved preparation protocol that gives a higher loading ratio onto MWNTs. The previous preparation protocol required the sacrificial use of ligand 4 to facilitate self-assembly. Our new protocol allowed us to prepare the

heterobimetallic catalyst with stoichiometry identical to the actual complex, leading to loading ratios >85%.²⁰

RESULTS AND DISCUSSION

The preparation procedure of the prototype Nd/Na heterobimetallic catalyst is outlined in Scheme 2a (Cat. A). $\text{NdO}_{1/5}(\text{O}^i\text{Pr})_{13/5}$ and then NaHMDS were added to a THF solution of amide-based ligand **4**, affording a white suspension.^{6b} A homogeneous solution transiently developed upon the addition of nitroethane **2a** and self-assembly of the heterobimetallic catalyst was initiated within approximately 5 min, affording the catalyst as a white precipitate after centrifugation. This precipitate contained **2a** and the use of **2a** was indispensable for self-assembly of heterogeneous catalyst. By adding MWNTs before the addition of **2a**, self-assembly proceeded in the fibrous network of MWNTs to produce the MWNT-confined catalyst (Scheme 2b, Cat. B).¹¹ For operational simplicity, **2a** was used as received from the commercial suppliers. In a test reaction using 3,5-diiodobenzaldehyde **1a** and nitroethane **2a** with Cat. B, significantly different reaction outcomes were produced depending on the supplier of **2a** (Table 1). When **2a** from suppliers A and B was used for the catalyst preparation and as a substrate, high catalytic efficiency and stereoselectivity were observed.²¹ However, the reaction with **2a** from supplier C barely proceeded under identical conditions (entries 1–3).²² The moisture content of **2a** was analyzed for each sample and the poor reaction with **2a** from supplier C seemed to be caused by its excessively high moisture content. Therefore, **2a** from each supplier was desiccated with predried MS 3 Å pellets and these dried samples of **2a** were evaluated in the nitroaldol reaction.²³ Unexpectedly, desiccation of **2a** from each supplier made no difference in reaction outcomes (entries 4–6). HPLC analysis of the desiccated **2a** samples revealed that those from supplier C contained several unidentified impurities, which might interfere with the formation of the Nd/Na heterogeneous catalysts and/or nitroaldol reaction itself.²⁴ Thus, **2a** from supplier C was double distilled but still the reaction progress was negligible (entry 7). Eventually, we found that when **2a** from supplier C was pretreated with NaHCO_3 powder, the efficient reaction progress was observed,²⁵ suggesting that some acidic impurities contaminated **2a** from supplier C that could not be efficiently removed by distillation (entry 8,9). Reaction reached completion irrelevant of the treatment with MS 3 Å and the reaction with untreated **2a** exhibited a marginally higher reaction rate.

An obvious drawback of Cat. A and Cat. B was the sacrificial use of excess amounts of amide-based ligand **4**. To prepare the heterobimetallic catalyst, two molar equivalents of **4** relative to $\text{NdO}_{1/5}(\text{O}^i\text{Pr})_{13/5}$ were required, whereas quantitative elemental analysis of Cat. A revealed that the molar ratio of Nd:**4** in the catalyst is nearly 1:1, indicating that 61% of **4** remained uncomplexed in the supernatant (Scheme 2a).^{6b,26} The 1:1 molarity of Nd and **4** in the complex led us to prepare the catalyst with a 1:1 ratio of $\text{NdO}_{1/5}(\text{O}^i\text{Pr})_{13/5}$:**4**; however, these attempts resulted in poor nucleation of the heterogeneous complex with low reproducibility.^{6b} For the MWNT-confined Cat. B, for which preparation included the addition of MWNT 200 wt % relative to **4** under otherwise identical conditions, Nd and Na contents were determined using microwave plasma atomic emission spectroscopy (MP-AES) after complete decomposition and elution of the heterobimetallic catalyst confined in MWNT by treatment with 5% HNO_3 aq. under

sonication (Scheme 2b).²⁷ The Nd:Na:**4** ratio of 1:2.18:1.0 and the incorporation profile of Cat. B were nearly identical to those of the prototype Cat. A. We envisioned that the MWNT surface might facilitate the nucleation of the heterobimetallic catalyst even with a 1:1 ratio of $\text{NdO}_{1/5}(\text{O}^i\text{Pr})_{13/5}$:**4**, thus significantly improving the loading ratio of **4** onto the actual heterogeneous catalyst. The performance of Cat. C prepared with the reduced amount of **4** (1 equiv to $\text{NdO}_{1/5}(\text{O}^i\text{Pr})_{13/5}$) under otherwise identical conditions as for Cat. B (Scheme 2c) was evaluated in the nitroaldol reaction of **1a** and pretreated **2a** with low catalyst loadings (0.25 mol%). As shown in Figure 2,

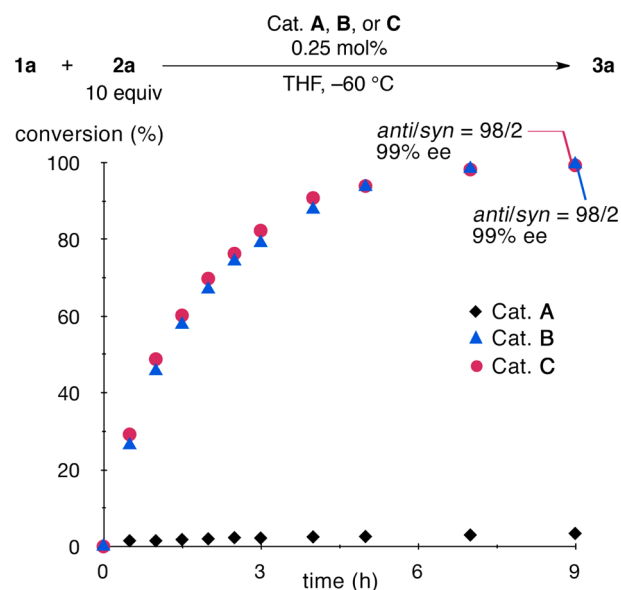


Figure 2. Reaction profile of the reaction promoted by Cat. A–C. Nitroethane **2a** (supplier A) was pretreated with MS 3 Å pellets. Conversion and diastereo- and enantioselectivity were determined by HPLC analysis. Catalyst loading is noted based on the amount of $\text{NdO}_{1/5}(\text{O}^i\text{Pr})_{13/5}$ used for catalyst preparation.

Cat. B and C exhibited nearly identical catalytic efficiency with high stereoselectivity, and the reaction rates with these MWNT-confined catalysts were much higher than those with Cat. A, as expected from the previous study. The quantitative analysis of Cat. C was in line with its catalytic performance; the incorporated amounts of Nd, Na, and **4** were nearly identical for Cat. B and C, and 89% of **4** was incorporated to constitute the heterobimetallic complex in Cat. C. The Nd:Na:**4** ratio for Cat. A, B, and C was consistently ca. 1:2:1 (Scheme 2), suggesting that the microscopic structure of the catalytically active complex was uniform for each catalyst and the higher catalytic performance of Cat. B and C was ascribed to the increased surface area of the catalyst after dispersion in the MWNT network. By comparing the results in entries 8 and 9 of Table 1, the moisture content of **2a** had some influence on catalytic efficiency. To clarify the optimum range for moisture content, the nitroaldol reaction of **1a** was conducted with nitroethane **2a** containing varied amounts of water (Figure 3). The presence of some water in the reaction mixture was beneficial, whereas excessive moisture content led to a sharp decrease in reaction progress. **2a** with 600–2000 ppm of water and free from any acidic impurities could produce sufficient catalytic efficiency.²⁸ Cat. C could be stored at -25 °C for 1 week without any loss in catalytic efficiency.²⁹

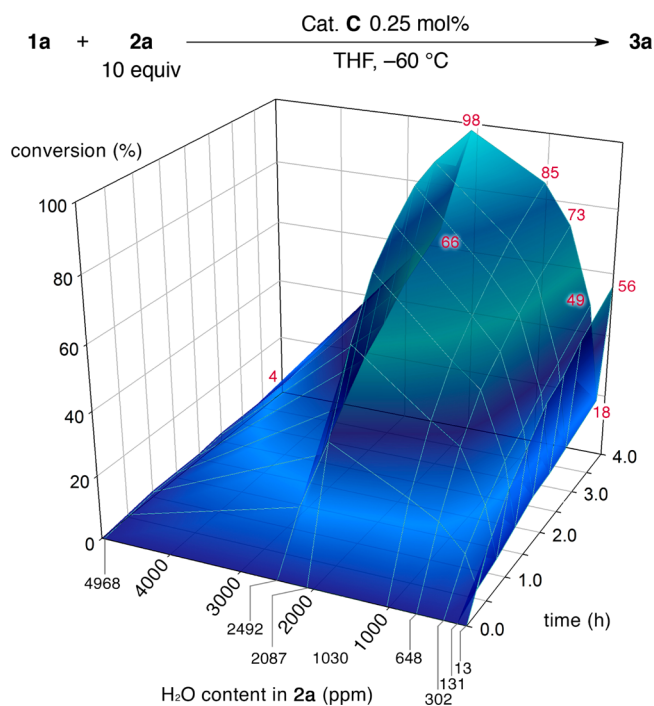


Figure 3. Reaction profile depending on the H₂O content of nitroethane **2a**. **2a** (supplier A) with varied H₂O content was prepared by treatment with MS 3 Å pellets followed by the arbitrary addition of H₂O. Each **2a** was used for catalyst preparation and as substrate. Conversion was determined by HPLC analysis. Diastereo- and enantioselectivity of each reaction were similar, *anti/syn* = 97/3 and 98% ee on average. Catalyst loading is noted based on the amount of NdO_{1.5}(O^{*i*}Pr)_{13/5} used for catalyst preparation.

The synthetic utility of the MWNT-confined catalyst was exemplified by higher catalytic efficiency than the prototype Cat. A as well as reusability. The reaction of **1a** and **2a** could be promoted with as little as 0.25 mol% of Cat. C to reach completion and to afford *anti*-**3a** almost exclusively in 98% ee, which is a key intermediate to the enantioselective synthesis of anacetrapib, a promising drug candidate for hypercholesterolemia (Scheme 3a).^{11,30,31} An *anti*-1,2-amino alcohol motif is embedded in a wide variety of medicinally significant compounds, e.g., β -adrenoceptor agonists (ritodrine, **5**),³² prophylactic agent **6**,³³ and zanamivir;³⁴ and the present protocol was utilized for the enantioselective delivery of their intermediates **3b–d** (Scheme 3b–d). In all cases, the MWNT-confined Cat. B and C outperformed the prototype Cat. A in terms of catalytic efficiency. Reuse of the MWNT-confined Cat. C for 6 cycles in the reactions of aldehyde **1b** is worthy of notice (Scheme 3b).³⁵ Stereoselective synthesis of **3d**, a key intermediate for enantioselective synthesis of zanamivir,³⁶ was performed on 1.0 g scale. Catalyst recycling could be possible using Cat. C in this challenging combination of functionalized aldehyde **3d** and 4-nitrobut-1-ene **2b** (Scheme 3d).^{35,37}

CONCLUSION

We have improved the preparation protocol of MWNT-confined Nd/Na/amide-based ligand **4** heterobimetallic catalysts for the *anti*-selective asymmetric nitroaldol reaction. Precautions for reagents and the effect of moisture content in eliciting optimal catalytic performance were thoroughly investigated. Commercial nitroethane **2a** free from acidic impurities and excess amount of moisture can be used as

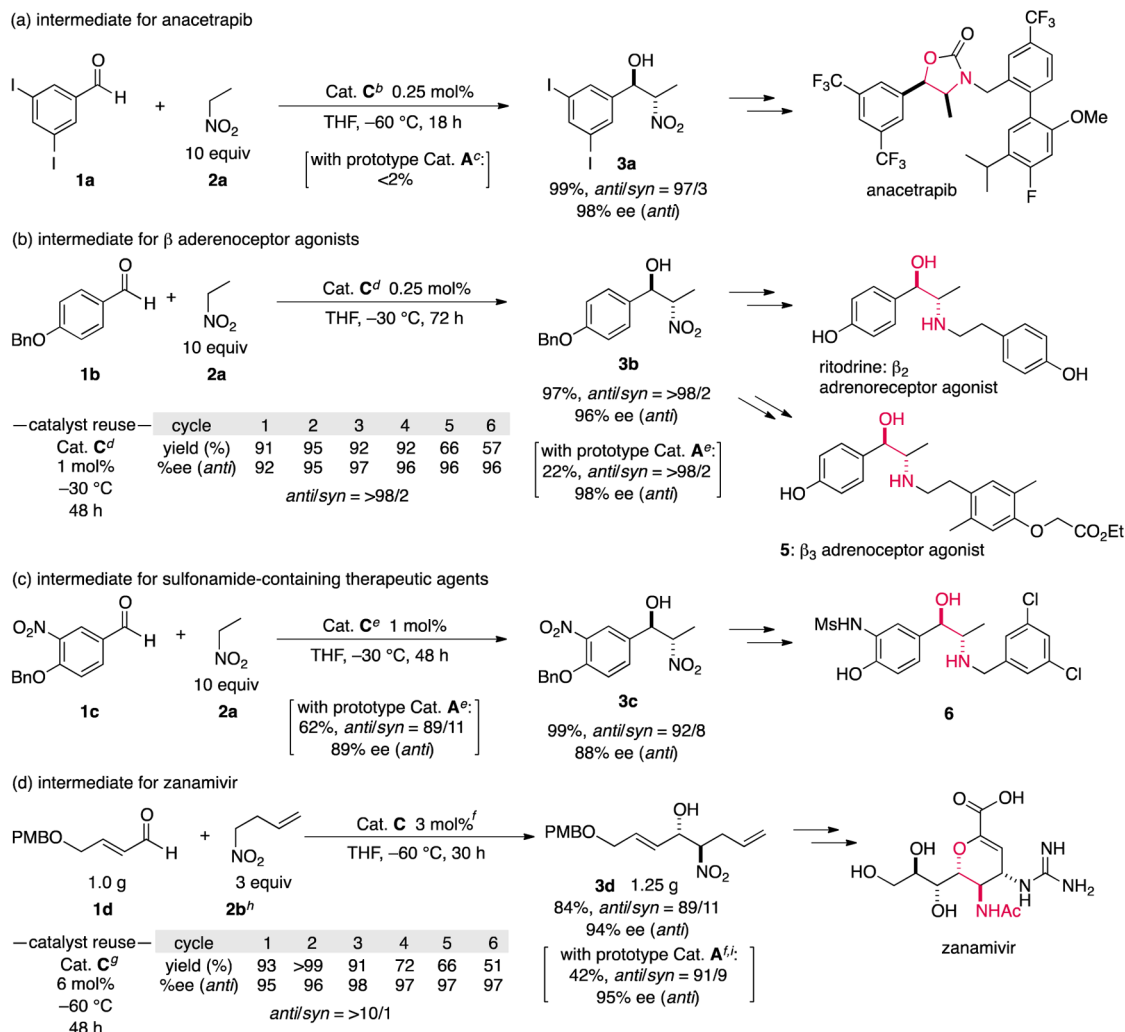
received. The optimum range of moisture content was identified (600–2000 ppm) for which higher reaction rates were observed than for the reaction under dry conditions. With MWNTs, sacrificial use of **4** was avoided in the formation of the heterobimetallic catalyst. The optimal catalyst was prepared from NdO_{1.5}(O^{*i*}Pr)_{13/5}/NaHMDS/**4** in a ratio 1/2/1, which is identical to the observed ratio of components (Nd/Na/**4**) in the heterobimetallic catalyst. The loading ratio of the catalyst components onto MWNT reached >85%,²⁰ and high catalytic performance and reusability offer broad synthetic utility. Implementation of a continuous-flow reaction system using the MWNT-confined catalyst for catalytic asymmetric nitroaldol reaction is currently under way.

EXPERIMENTAL SECTION

General Procedures. Catalytic asymmetric nitroaldol reaction was performed in a flame-dried 20 mL glass test tube with a Teflon-coated magnetic stirring bar unless otherwise noted. Flasks or test tubes were fitted with a 3-way glass stopcock and reactions were run under Ar atmosphere. Air- and moisture-sensitive liquids were transferred via a gastight syringe and a stainless steel needle. All workup and purification procedures were carried out with reagent-grade solvents under ambient atmosphere. Flash chromatography was performed using silica gel 60 (230–400 mesh). Chemical shifts for protons are reported as δ in units of parts per million downfield from tetramethylsilane and are referenced to residual protons in the NMR solvent (CDCl₃; δ 7.26 ppm). For ¹⁹F NMR, chemical shifts are reported in the scale relative to trifluoroacetic acid (76.5 ppm) as an external reference. NMR data are reported as follows: chemical shifts, multiplicity (s: singlet, d: doublet, dd: doublet of doublets, t: triplet, q: quartet, sep: septet, m: multiplet, br: broad signal), coupling constant (Hz), and integration. Optical rotation was measured using a 2 mL cell with a 1.0 dm path length. Compounds **3a**, **3b**, **3c**, and **3d** are reported compounds.

General Procedure for *anti*-Selective Catalytic Asymmetric Nitroaldol Reaction (Table 1, Cat. B, entry 1). A flame-dried 20 mL test tube equipped with a magnetic stirring bar and a 3-way glass stopcock was charged with ligand **4** (9.1 mg, 0.024 mmol) and dried under vacuum for ca. 5 min. Ar was backfilled to the test tube, after which dry THF (400 μ L, 2 ppm on average) and 0.2 M THF solution of NdO_{1.5}(O^{*i*}Pr)_{13/5} (60 μ L, 0.012 mmol, 6 mol %, based on Nd) were added via a gastight syringe with a stainless steel needle under an Ar atmosphere at 0 °C. After stirring the mixture at room temperature for 30 min, the slightly cloudy solution was cooled to 0 °C. 1.0 M THF solution of NaHMDS (24 μ L, 0.024 mmol) was added via syringe at 0 °C to form a white suspension. After stirring at room temperature for 1 h, carbon nanotubes (Baytubes C 70P, 18 mg) was added. Nitroethane (**2a**) (supplier A, 86 μ L, 1.2 mmol, moisture content 150 ppm) was added via syringe at room temperature. After stirring at room temperature for 2 h, the resulting whole black suspension was transferred to Eppendorf safe-lock tube (2 mL volume) with THF washing (ca. 1.2 mL). The tube was centrifuged (ca. 10⁴ rpm, 15 s). The supernatant was decanted and dry THF (1.5 mL) was added. The tube was agitated by vortex mixer for 20 s (and occasional finger tapping, if necessary) and centrifuged again (washing process). After the supernatant was decanted, the resulting precipitate was agitated with dry THF (0.7 mL) and the resulting suspension was divided into 6 portions (1 mol % each) and was transferred to a flame-dried 20 mL test tube. Nitroethane (**2a**) (supplier A, 142 μ L, 2.0 mmol, 10 equiv, moisture content 150 ppm) were added via a syringe at room temperature. The resulting black suspension was cooled to –60 °C. A solution of 3,5-diiodobenzaldehyde (**1a**) (72 mg, 0.2 mmol) in THF (0.6 mL) was added dropwise via a syringe over 1 min. The resulting suspension was stirred at –60 °C for 4 h under Ar and quenched with 0.2 M THF solution of AcOH (300 μ L). After stirring at –60 °C for 1 h, the reaction mixture was warmed to room temperature. Then 1 N HCl aq. (1 mL) was added. The resulting biphasic mixture was filtrated through a syringe filter (0.2 μ m) and washed with AcOEt. The

Scheme 3. Enantioselective Synthesis of Key Intermediates for Therapeutics



^aCatalysts were prepared by following the procedures shown in Scheme 2. Catalyst loading is noted based on the amount of $\text{NdO}_{1.5}(\text{O}^i\text{Pr})_{13/5}$ used for catalyst preparation. Diastereoselectivity was determined by ^1H NMR analysis or HPLC analysis. Enantioselectivity was determined by HPLC analysis. ^b2a (supplier A, 2087 ppm H_2O) was used for catalyst preparation and as substrate. ^c2a (supplier A, 1992 ppm of H_2O) was used for catalyst preparation and as substrate. ^d2a (supplier A, 356 ppm of H_2O) was used for catalyst preparation and as substrate. ^e2a (supplier A, 133 ppm of H_2O) was used for catalyst preparation and as substrate. ^fCatalyst was prepared with *ent*-4 and 2a (supplier A, 1992 ppm H_2O). ^gCatalyst was prepared with *ent*-4 and 2a (supplier A, 1992 ppm H_2O). ^h H_2O content was 33 ppm. ⁱ0.4 mmol scale.

filtrate was extracted with AcOEt and the combined organic extracts were washed successively with saturated aqueous NaHCO_3 aq., water, and sat. NaCl aq. and then dried over Na_2SO_4 . After evaporation of volatiles under reduced pressure, the crude mixture was submitted to ^1H NMR analysis to determine chemical yield (98%) with DMF as an internal standard. The *anti/syn* ratio and enantioselectivity were determined to be 98/2 and 99% ee, respectively, by chiral-stationary-phase HPLC analysis [Daicel CHIRALPAK IC, ϕ 0.46 cm \times 25 cm, detection at 254 nm, *n*-hexane/ PrOH/TFA = 19/1/0.02, flow rate = 1.0 mL/min] t_{R} = 10.0 min (*anti*/minor), t_{R} = 11.0 min (*anti*/major).

General Procedure for *anti*-Selective Catalytic Asymmetric Nitroaldol Reaction (Cat. C, Scheme 3d). A flame-dried 30 mL round-bottom flask equipped with a magnetic stirring bar and a 3-way glass stopcock was charged with ligand *ent*-4 (derived from D-Leu, 55 mg, 0.15 mmol) and dried under vacuum for ca. 5 min. Ar was backfilled to the test tube, after which dry THF (5 mL, 2 ppm on average) and 0.2 M THF solution of $\text{NdO}_{1.5}(\text{O}^i\text{Pr})_{13/5}$ (727 μL , 0.15 mmol, 3 mol %, based on Nd) were added via a gastight syringe with a stainless steel needle under an Ar atmosphere at 0 °C. After stirring the mixture at room temperature for 1 h, the slightly cloudy solution was cooled to 0 °C. 1.0 M THF solution of NaHMDS (291 μL , 0.29

mmol) was added via syringe at 0 °C to form white suspension. After stirring at room temperature for 30 min, carbon nanotubes (Baytubes C 70P, 220 mg) was added. Nitroethane (2a) (supplier A, 86 μL , 1.2 mmol, moisture content 1977 ppm) was added via syringe at room temperature. After stirring at room temperature for 2 h, the resulting whole black suspension was transferred to centrifuge tube (2 mL volume) with THF washing (ca. 6.0 mL). The tube was centrifuged (ca. 5000 rpm, 2 min). The supernatant was decanted and dry THF (12 mL) was added. The tube was agitated by vortex mixer for 20 s (and occasional finger tapping, if necessary) and centrifuged again (washing process). The supernatant was decanted. After additional three-cycles of washing procedure, the resulting precipitate was agitated with THF (18 mL) and was transferred to a flame-dried 100 mL test tube under an Ar atmosphere. 4-Nitrobut-1-ene (2b) (1.5 mL, 14.55 mmol, 3 equiv, moisture content 33 ppm) were added via a syringe at room temperature. The resulting black suspension was cooled to –60 °C. The solution of (*E*)-4-((4-methoxybenzyl)oxy)but-2-enal (1d) (1000 mg, 4.85 mmol) in THF (0.6 mL) was added dropwise via a syringe over 10 min. The resulting suspension was stirred at –60 °C for 30a6 h under Ar and quenched with 0.2 M THF solution of AcOH (5 mL). After stirring at –60 °C for 1 h, the

reaction mixture was warmed to room temperature. The resulting mixture was filtrated through a pad of Celite and dilute with AcOEt. The resulting mixture was washed sat. NH_4Cl aq., water and dried over Na_2SO_4 . After evaporation of volatiles under reduced pressure, the crude mixture was purified by silica gel column chromatography (95:5 to 1:1 *n*-hexane/ethyl acetate) to give the desired product **3d** (1250 mg, 84% yield). The *anti/syn* ratio and enantioselectivity were determined to be 89/11 by ^1H NMR and 94% ee by chiral-stationary-phase HPLC analysis,³⁶ respectively [Daicel CHIRALPAK AD-H, ϕ 0.46 cm \times 25 cm, detection at 254 nm, *n*-hexane/*i*PrOH = 9/1, flow rate = 1.0 mL/min] t_{R} = 13.4 min (*anti*/major), t_{R} = 15.5 min (*anti*/minor).

General Procedure for *anti*-Selective Catalytic Asymmetric Nitroaldol Reaction (repetitive use of Cat. C, Scheme 3d). A flame-dried 20 mL test tube equipped with a magnetic stirring bar and a 3-way glass stopcock was charged with ligand *ent*-4 (derived from *D*-Leu, 9.1 mg, 0.024 mmol) and dried under vacuum for ca. 5 min. Ar was backfilled to the test tube, after which dry THF (400 μL , 2 ppm on average) and 0.2 M THF solution of $\text{NdO}_{1/5}(\text{O}^i\text{Pr})_{13/5}$ (120 μL , 0.024 mmol, 6 mol %, based on Nd) were added *via* a gastight syringe with a stainless steel needle under an Ar atmosphere at room temperature. After stirring the mixture at room temperature for 30 min, the slightly cloudy solution was cooled to 0 $^\circ\text{C}$. 1.0 M THF solution of NaHMDS (48 μL , 0.048 mmol) was added *via* syringe at 0 $^\circ\text{C}$. After stirring for 30 min at room temperature, carbon nanotubes (Baytubes C 70P, 18 mg) was added. Nitroethane (supplier A, 80 μL , moisture content 133 ppm) was added *via* syringe at room temperature. After stirring at room temperature for 2 h, the resulting whole black suspension was transferred to Eppendorf safe-lock tube (2.0 mL volume) with THF washing (ca. 1 mL). The tube was centrifuged (ca. 10^4 rpm, 15 s). The supernatant was decanted and dry THF (1 mL) was added. The tube was agitated by vortex mixer for 30 s and centrifuged (washing process). The supernatant was decanted. After additional two-cycles of washing procedure, the resulting precipitate was agitated with dry THF (1.0 mL) and the resulting suspension was transferred to a flame-dried 20 mL test tube under an Ar atmosphere. THF (1.5 mL) and 4-nitrobut-1-ene (**2b**) (124 μL , 1.2 mmol, 3 equiv, moisture content 33 ppm) were added *via* a syringe at room temperature. The resulting black suspension was cooled to -60 $^\circ\text{C}$. The solution of (*E*)-4-((4-methoxybenzyl)oxy)but-2-enal (**1d**) (82.4 mg, 0.4 mmol) in THF (0.5 mL) was added dropwise *via* a syringe over 1 min. The resulting suspension was stirred at -60 $^\circ\text{C}$ for 48 h under Ar. The test tube was cool down to -78 $^\circ\text{C}$ (dry ice/acetone bath) and the tube was quickly centrifuged (ca. 10^4 rpm, 5 s). The separated supernatant was immediately decanted and quenched by transferring into another test tube containing 0.2 M THF solution of AcOH (300 μL) at -78 $^\circ\text{C}$. The test tube containing the catalyst was placed to the cooling bath at -60 $^\circ\text{C}$ again and the catalyst was used for next cycle by repeating same procedure mentioned above. The quenched reaction mixture was warmed to room temperature and sat. NH_4Cl aq. (1 mL) was added. The resulting biphasic mixture was filtrated with Celite pad under reduced pressure and washed with AcOEt. The filtrate was extracted with AcOEt and then dried over Na_2SO_4 . After evaporation of volatiles under reduced pressure, the crude residue was obtained which was directly subjected to NMR analysis. Yields of **3d** were calculated based on ^1H NMR using DMF as an internal standard. The *anti/syn* ratio and enantioselectivity were determined by ^1H NMR and 94% ee by chiral-stationary-phase HPLC analysis,³⁶ respectively [Daicel CHIRALPAK AD-H, ϕ 0.46 cm \times 25 cm, detection at 254 nm, *n*-hexane/*i*PrOH = 9/1, flow rate = 1.0 mL/min] t_{R} = 13.5 min (*anti*/major), t_{R} = 15.6 min (*anti*/minor).

■ ASSOCIATED CONTENT

● Supporting Information

Additional notes and HPLC charts for nitroethane **2a** and nitroaldol products **3a-d**. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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(20) Incorporation ratio: Nd = 88%, Na = 85%, ligand **4** = 89%.

(21) Nitroethane **2a** purchased from TCI Co. Ltd. (supplier A) and Wako Pure Chemical Co. Ltd. (supplier B) could be used as received in this reaction under 1 mol% catalyst conditions.

(22) When nitroethane **2a** purchased from Sigma-Aldrich (supplier C, without treatment with NaHCO₃) was used for catalyst preparation or as substrate, no reaction proceeded in our hands. Trace amount of acidic impurity might interfere the self-assembly of the catalyst and decompose the catalyst (prepared from **2a** from suppliers A or B) during the reaction.

(23) Long-term contact with dried MS 3Å and **2a** led to the accumulation of unidentified impurities in HPLC analysis, probably because of gradual decomposition. Separation of **2a** from MS 3Å is recommended after 1 h.

(24) Several unidentified peaks appeared in a reverse-phase HPLC trace of nitroethane **2a** from supplier C. See Supporting Information.

(25) Commercial powdered NaHCO₃ was suspended with **2a** for 1 h at room temperature, then filtered. See Supporting Information.

(26) The use of supernatant as a catalyst resulted in poor stereoselectivity (see ref 6b), presumably because some defective complexes promoted the reaction in much less stereoselective fashion.

(27) See Supporting Information for details.

(28) Under the reaction conditions for Figure 2, ca. 2000 ppm of H₂O corresponds to an equimolar amount of H₂O to NdO_{1.5}(OⁱPr)_{13/5}.

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